iReliev®

iRecover™ Pain Relief System

TENS Therapy

Model # ET-1313

Instruction Manual

CE 0120

INDICATIONS
Read this instruction manual before operation. Be sure to comply with all "CAUTIONS" and "WARNINGS" in this manual. Failure to follow and implement according to the use and operating instructions can cause harm to the user or device.

The device is intended for over-the-counter use however if you have medical questions we strongly encourage you to consult with your physician regarding indications for use of this device.

What is TENS?
TENS stands for transcutaneous electrical nerve stimulation. This TENS unit is intended to deliver electrical current to electrode pads applied to your skin to relieve pain associated with sore or aching muscles.

Indications for Use

The iRecover™ Pain Relief System is a TENS system for active treatment as per intended use:

- For temporary relief of pain associated with sore and aching muscles in the upper and lower extremities due to strain from exercise or normal household and work activities. (Choose TENS programs P1 through P8)

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TENS CONTRAINDICATIONS

- TENS should not be used if you have a cardiac pacemaker, implanted defibrillator, or other implanted metallic electronic device. Such use could cause electric shock, burns, electrical interference, or death.

⚠ WARNINGS

- If you are in the care of a physician consult with your physician before using this device.
- If you have had medical or physical treatment for your pain, consult with your physician before using this device.
- If your pain does not improve, becomes more than mild, or continues for more than five days, stop using the device and consult with your physician.
- Do not apply stimulation over your neck because this could cause severe muscle spasms resulting in closure of your airway, difficulty in breathing, or adverse effects on heart rhythm or blood pressure.
- Do not apply stimulation across your chest because the introduction of electrical current into the chest may cause rhythm disturbances to your heart, which could be lethal.
- Do not apply stimulation over open wounds or rashes, or over swollen, red, infected, or inflamed areas or skin eruptions (e.g. phlebitis, thrombophlebitis, varicose veins).
- Do not apply stimulation over, or in proximity to, cancerous lesions.
- Do not apply stimulation in the presence of electronic monitoring equipment (e.g., cardiac monitors, ECG alarms), which may not operate properly when the electrical stimulation device is in use.
- Do not apply stimulation when in the bath or shower.
- Do not apply stimulation while sleeping.
- Do not apply stimulation while driving, operating machinery, or during any activity in which electrical stimulation can put you at risk of injury.
- Do not use the device on children, if it has not been evaluated for pediatric use.

We also recommend the following:

- Consult with your physician before using this device, because the device may cause lethal rhythm disturbances to the heart in susceptible individuals.
- Apply stimulation only to normal, intact, clean, healthy skin.

PRECAUTIONS

- TENS is not effective for pain of central origin, including headache.
- TENS is not a substitute for pain medications and other pain management therapies.
- TENS devices have no curative value.
- TENS is a symptomatic treatment and, as such, suppresses the sensation of pain that would otherwise serve as a protective mechanism.
- Effectiveness is highly dependent upon the individual using. Results may vary.
- The long-term effects of electrical stimulation are unknown.
- Since the effects of stimulation of the brain are unknown, stimulation should not be applied across your head, and electrodes should not be placed on opposite sides of your head.
- The safety of electrical stimulation during pregnancy has not been established.
- You may experience skin irritation or hypersensitivity due to the electrical stimulation or electrical conductive medium (gel).
- If you have suspected or diagnosed heart disease, you should follow precautions recommended by your physician.
- If you have suspected or diagnosed epilepsy, you should follow precautions recommended by your physician.

We also recommend the following:

- Use caution if you have a tendency to bleed internally, such as following an injury or fracture. Consult with your physician prior to using the device after a recent surgical procedure, because stimulation may disrupt the healing process.
- Use caution if stimulation is applied over the menstruating or pregnant uterus.
- Use caution if stimulation is applied over areas of skin that lack normal sensation.
- Keep this device out of the reach of children.
- Use this device only with the leads, electrodes and accessories provided by the manufacturer to avoid adverse reactions.
- Electrode pads are intended for single person use only.

Please be aware of adverse reactions and precautions below:

- You may experience skin irritation and burns beneath the stimulation electrodes applied to your skin.
- You may experience headaches and other painful sensations during or following the application of electric stimulation near your eyes and to your head and face.
- You should stop using the device and consult with your physician if you experience adverse reactions from the device.

WHAT'S INCLUDED

Package Content

1. iRecover™ TENS Device (1)
2. Belt Clip & Holster (1)
3. 2" x 2" Electrode Pads (4)
4. AAA Batteries (3)
5. Lead Wires (2)
6. Tote Bag (1)

1.

2.

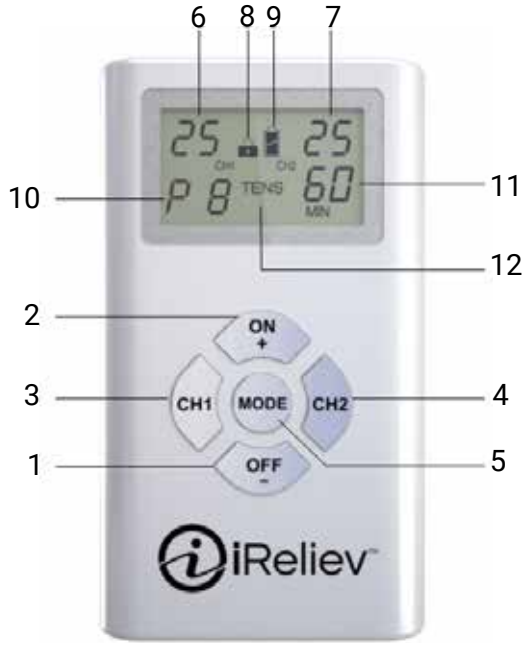
3.

4.

5.

6.

DEVICE FEATURES	DESCRIPTION



1	Power OFF/Decrease Key
2	Power ON/Increase Key
3	CH1 (Channel 1) Key
4	CH2 (Channel 2) Key
5	Mode (Setting Select/Set)
6	CH1 Intensity Level
7	CH2 Intensity Level
8	Lock Status Indicator
9	Battery Status Indicator
10	Therapy Program: TENS (P1-P8)
11	Treatment Minutes
12	Therapy Mode

STEP BY STEP OPERATION GUIDE FOR TREATMENT

STEP 1 - Preparing Your Skin Before Using
Clean and dry treatment area so its free of all lotions, oils and sweat. The electrode pad(s) should be applied only to normal, intact, clean, healthy skin that is not experiencing any swelling or inflammation.

Following the steps below can help prepare the skin for optimal electrical dispersion and increased stimulation sensitivity.

1. Determine the electrode pad placement sites for the electrode pad(s).

2. Wash the area with mild soap and water (do not use alcohol). Rinse and dry thoroughly.

3. Trim excess body hair from the area with scissors (do not shave).

4. If desired, apply iReliev® Conductive Gel or Conductive Spray to help increase conductivity. This may also reduce the chance of skin irritation and may extend the life of the electrode pads.

Note: It may be helpful to apply iReliev® After Use Electrotherapy Lotion on electrode pad placement area when system is not in use to help increase moisture of skin.

Note: Pads are for single person use only.

Note: When removing electrode pads, always remove by pulling in the direction of hair growth.

STEP 2 - Install Batteries

1. The battery compartment is located on the back of the device. Open the battery compartment by pushing the battery cover marked "Open" downward.
(This area features raised marks for easy identification)

2. Insert 3 AAA (1.5V) batteries into the battery compartment. Insert the outside batteries first with the (+) side up, and then the center battery with the (+) side down.

3. Close the battery compartment carefully by placing the cover with the studs into the slots and sliding it upwards with slight pressure until you hear and/or feel it click into place.

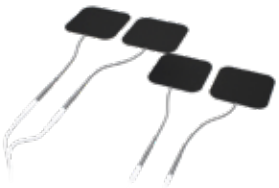
Low Battery Status Indicator: The low battery status indicator will appear on the LCD screen when the batteries are low. Change the batteries when you see this symbol appear.

STEP 3 - Connect Lead Wire(s) to Channel 1 (CH1) and/or Channel 2 (CH2)
Insert one lead wire into each desired channel.

Note: Fully insert lead wire(s) into respective channel socket(s). This will ensure the safety feature intensity level reset is not activated. In the event you only want to run one channel, please insert the lead wire into channel 1 (Upper left-hand side).

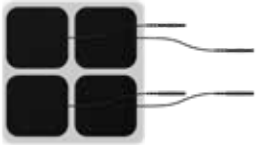
Note: The device will auto-reset by default to "0" Intensity Level on the respective channel if the lead wire is not fully inserted.

STEP 4 - Connect Electrode Pads to Lead Wire(s)
Connect the lead wire pins to the electrode pad(s) for each channel. The device requires a minimum of 2 small pads per lead wire.



Note: The device will auto-reset by default to "0" Intensity Level on the respective channel if the lead wire is not fully inserted into the device and/or electrode pad and placed on your skin.

STEP 5 - Remove Electrode Pads from Plastic Film
Note: To help extend the life of the electrode pad(s), please place the pad(s) back on to the plastic film after your treatment therapy is completed.



Note: The electrode pad(s) are disposable and use an adhesive gel that will dry out and deteriorate after prolonged use and/or storage. The pad(s) can be used approximately 20-30 times based on 30-minute intervals. The electrode pad(s) should be replaced when they lose their adhesiveness and/or when you sense a change in the stimulation "tingling sensation".

STEP 6 - Place Electrode Pads on Skin
Electrode pad placement location recommendations can be found on page 14.

Note: If using more than one electrode at a time, please do not overlap pads on top of each other and place pads at least 1 inch apart.

Note: Pads are for single person use. Never share the pads with another person.

Note: Do not use pads after expiration date.

Note: Do not place pad(s) on your body where it cannot be reached by your own hand.

STEP 7 - Turning On & Off the Device
To Power On: Press and hold the "ON/+" button for 3 seconds.

To Power Off: Press and hold the "OFF/-" button for 3 seconds.

Note: If any of the treatment settings are flashing, the device will not turn off.

Note: To prevent unpleasant electric shocks, never remove the electrode while the device is still turned on. In case of an emergency, you may unplug the respective lead wire directly from the device.

Note: The last treatment program will be stored and appear on the display when you turn on the device.

STEP 8 - Select Treatment Minutes
Press the mode button (center button) and the Treatment Minutes in the lower right corner of LCD screen will begin flashing. Press the "ON/+" (to increase) or the "OFF/-" (to decrease) button until desired Treatment Minute is flashing, then press "MODE".

Note: The device offers 12 preset times: 5, 10, 15, 20, 25, 30, 35, 40, 45, 50, 55 and 60 minutes.

Note: Time will countdown on the display in 1-minute increments for the duration of your session.

STEP 9 - Select Therapy Program (TENS P1-P8)
The Therapy Program will now be flashing. Press the "ON/+" (to increase) or the "OFF/-" (to decrease) button until desired program is flashing, then press "MODE".

The device offers 8 preset TENS programs; the programs differ with respect to varying pulse widths and frequencies. The program you choose determines the impulse output type. Choose the program that is appropriate to your needs as shown on page 15 or is most comfortable to you.

STEP 10 - Select Intensity Level

To adjust the Intensity Level, select the channel by pressing CH1 or CH2. The Intensity Level for the respective channel will begin flashing. Press the "ON/+" (to increase) or the "OFF/-" (to decrease) until the desired intensity level is flashing on the display, then press "MODE".

Note: Intensity is adjustable according to the channel selected.

Note: You will feel the intensity increase or decrease as you select the intensity level. You can use this as a guide to select a level that is comfortable for you.

Note: Always start with the lowest intensity gradually increasing until you feel a "tingling sensation". Never increase the intensity to a level that causes additional pain. Stay under the point of discomfort. Start with short sessions of 5-10 minutes until you are comfortable with the stimulation.

SPECIAL FEATURES

Lock Function
Press and hold “ON/+” and “OFF/-” keys simultaneously for 3 seconds to lock/unlock the device. The key symbol (🔑) will appear. The locking function prevents accidental setting changes. This feature is particularly helpful when placing the device inside your pocket, purse, or wearing on your belt clip.

To unlock press “ON/+” and “OFF/-” keys again.

Intensity Level Reset
For your safety, the intensity level will default to “0” and will not increase past “1” if the device is not set up properly. Please follow the necessary steps 1-10. Be sure to have quality electrode pads firmly affixed according to placement guide on the following pages.

Intensity level reset will occur in the following instances:
- After the therapy session has elapsed.
- If electrode pads are not affixed firmly or setup procedure is not followed.
- If therapy type or program has been changed.

System Defaults & Features
- Automatic shut off: The device turns off automatically when the therapy time has elapsed or when no button is pressed for 60 seconds.
- Memory: The last treatment program will be stored and appear on the display when you turn on the device.

Electrode Pad Placement


Ankle


Calves


Elbow


Feet


Knee


Lower Back


Quad


Shoulder


Upper Arm


Upper Back


Wrist

TENS programs:
When using any of the 8 programs for pain relief, always start with the lowest intensity and gradually increase the level of intensity until you feel a "tingling" sensation. All programs are different and therefore have a different sensation. You may try all 8 programs in the beginning and choose one that feels pleasant. Never increase the intensity to a level that it hurts; always stay under the point of discomfort. Start with short sessions of 5 to 10 minutes until your body gets used to the stimulation.

Program/Mode	Benefits	You should feel
P1	For temporary relief of pain associated with sore and/or aching muscles in the upper and lower extremities (arm and/or leg) due to strain from exercise or normal household and work activities.	Continuous comfortable tingling. The underlying pain should decrease gradually after treatment.
P2		Comfortable pulsing sensation. The underlying pain should decrease.
P3		Comfortable pulsing sensation. The underlying pain should decrease.
P4		Variable comfortable tingling and pulsing sensation (sensation should appear to come in waves). Pain should ease and there should be relief after treatment.
P5		Variable comfortable mild tingling sensation (sensation will appear to come in waves).
P6		Variable comfortable pulsing and pumping action (action will appear to come in waves).
P7		Variable comfortable tingling and pumping action (action should appear to come in waves).
P8		Variable comfortable tingling and pulsing sensation (sensation should appear to come in waves). Pain should ease and there should be relief after treatment.

CARE & MAINTENANCE

Device and Lead Wires

- To clean exterior of system, please lightly wipe with a clean, wet cloth. Do not submerge the stimulator in liquid or expose it to large amounts of water.
- The system should be cleaned each time before use, and kept safe away in a drawer.
- Never use aggressive cleaning products or stiff brushes to clean the device.
- Do not use the device until it is completely dry.
- Do not expose the device to direct sunlight and protect it from dirt and moisture.
- Store the system in a clean, dry place.
- Do not dispose of the device(s) in a fire. The batteries could explode, causing injury or death.

Electrode Pads

The electrode pads are disposable and use an adhesive that will dry after prolonged usage or storage. Electrode pads should be replaced when they lose their adhesive quality or when you sense a change in stimulation sensation.

Note: Electrode pads are for single person use only.

If you have questions about the integrity of the electrode pads or if you want to order new electrode pads, please order online at www.iReliev.com or call us at 855-723-2582.

TROUBLESHOOTING

Always check the unit and accessories before use to prevent damage and defects.

If this happens…	Cause	Try this solution…
Device doesn't turn on.	• No batteries are detected or are expired.	• Replace batteries.
The device turns on and then off again.	• Batteries not inserted or life expired.	• Re-insert batteries according to instructions or replace batteries.
The device turns on, but intensity cannot be increased beyond "1" for extended period. Will default to "0." Auto intensity reset safety feature is initiated.	• System not set-up properly or resistance to pads not detected by device.	• Connect lead wires to device, electrodes to lead wires, and place on body part. 2 small electrode pads per channel is required. • Replace used electrode pads. The quality of the gel may be diminished.
The device turns on, but does not generate electric pulses.	• Lead wires or electrode pads are disconnected. • Treatment time expired.	• Replace/reconnect lead wires. • Ensure lead wires are properly seated in CH1 or CH2. • Switch the device to the OFF position and then power ON.
The device doesn't turn on even though new batteries are installed.		• Contact ExcelHealth at 855-723-2582 or visit us at www.iReliev.com. We want your iReliev experience to be great.

TECHNICAL SPECIFICATIONS

Channel: Dual channel, isolated channels.
Pulse Amplitude: Adjustable 0-80mA peak into 500Ω load per channel.
Pulse Rate: As pre-programmed, in operation mode.
Pulse Width: As pre-programmed, in operation mode.
Timer: 5-60 min. adjustable.
LCD: Shows modes, pulse rate, pulse width, timer, CH1/CH2, intensity level.
Wave Form: Symmetrical bi-phasic square pulse.
Max Charge per Pulse: 20.8 microcoulombs maximum.
Essential Performance: The stimulation output as defined in the following specification table for TENS.

TENS Programs :

Program	Pulse width(uS)	Frequency(Hz)	Function Mode
P1	260	15	Constant
P2	260	60	Burst
P3	260	60	Constant
P4	260~156	2~60	Modulation
P5	260~156	60	Modulation
P6	260	7~60	Modulation
P7	260~156	60	Modulation
P8	210	2.45~245	Cycle

****All electrical specifications are ±10% at 500Ω load.**

Power Source: 3 x AAA/1.5 Volt Batteries
Device Weight: Device Weight: 68 grams or 2.4 ounces (battery included)
Device Dimensions: 3.55" (H) x 2" (W) x .57" (D) or .74" at Battery Compartment
Operating Conditions: +50°F (10°C) to +104°F (40°C), 40-90% max. Relative humidity
Transport and Storage Conditions: +14°F (-10°C) to +140° (60°C), 30-95% max. Relative humidity
Operation Altitude: 3000m.
Operating Atmospheric Pressure Range: 700~1013 hPa
Transport and Storage Atmospheric Pressure Range: 500~1060 hPa

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions:
(1) This device may not cause harmful interference and (2) this device must accept any interference received including interference that may cause undesired operation.

"**Harmful interference**" is defined by FCC as follows:
Any emission, radiation, or induction that endangers the functioning of a radio-navigation service or of other safety services or seriously degrades, obstructs, or repeatedly interrupts a radio communication service operating in accordance with FCC rules with interference that may cause undesired operation.

There are a number of technical symbols on your device and electrodes, explained as follows:

ET-1313 Label

This symbol means "**Serial number**" on the back of the device.

This symbols means "**Attention, consult the accompanying documents.**"

This symbol means "**Manufacturer.**"

This symbol means "**type BF equipment**"; this device offers protection against electrical shock by standard compliance to leakage currents of electrode pad.

There is a label on the package explained as:
This symbol means "**use before**", represented as "YYYY-MM" (for year and month).

INFORMATION ABOUT ELECTROMAGNETIC COMPATIBILITY (EMC)

- The iRecover™ Pain Relief System is designed to be used in typical approved environments in accordance with the safety standard EMC EN60601-1-2.
- The iRecover™ Pain Relief System is designed to support anticipated disturbances originating from electrostatic discharge, magnetic fields for the power supply, or radio frequency emitters.
- However it is not possible to guarantee that the stimulator will not be affected by powerful RF field (radio frequency) originating from other sources.

Electromagnetic Compatibility

- The device complies with current specifications with regards to electromagnetic compatibility and is suitable for use in all premises, including those designated for private residential purposes.
- The radio frequency emissions of the device are extremely low and in all probability do not cause any interference with other devices in the proximity.
- It is recommended that you do not place the device on top of or close to other electronic devices. Should you notice any interference with other electrical devices, move the device as radio equipment may affect the operation of this device.

Electromagnetic Compatibility Information

Table 1 Recommended separation distances between portable and mobile RF communications equipment and the ME equipment
The iRecover™ Pain Relief System is intended for use in an electromagnetic environment in which radiated RF disturbances are controlled. The customer or the user of the system can help prevent electromagnetic interference by maintaining a minimum distance between portable and mobile RF communications equipment (transmitters) and the iRecover™ Pain Relief System as recommended on next page, according to the maximum output power of the communications equipment.

Rated maximum output power of transmitter W	Separation distance according to frequency of transmitter m		
	150 kHz to 80 MHz d= 1.2 $\sqrt{P}$	80 MHz to 800 MHz d= 1.2 $\sqrt{P}$	800 MHz to 2.5 GHz d= 2.3 $\sqrt{P}$
0.01	0.12	0.12	0.23
0.1	0.38	0.38	0.73
1	1.2	1.2	2.3
10	3.8	3.8	7.3
100	12	12	23

Declaration – electromagnetic emissions and immunity for EQUIPMENT and SYSTEMS that are not LIFE SUPPORTING and are specified for use only in a shielded location.

Table 2 The iRecover™ Pain Relief System declaration – electromagnetic immunity

The iRecover™ Pain Relief System is intended for use in the electromagnetic environment specified below. The customer or the user of the iRecover™ Pain Relief System should assure that it is used in such an environment.

Immunity test	IEC 60601 test level	Compliance level	Electromagnetic environment - guidance
Conducted RF IEC 61000-4-6	V/m 80 MHz to 2.5 GHz	3 V/m	Portable and mobile RF communications equipment should be used no closer to any part of the EQUIPMENT or SYSTEM including lead wires, than the recommended separation distance calculated from the equation applicable to the frequency of the transmitter. Interference may occur in the vicinity of equipment marked with the following symbol: 
Radiated RF IEC 61000-4-3	3 V/m 80 MHz to 2.5 GHz	3 V/m	

Table 3 Declaration – electromagnetic immunity			
The iRecover™ Pain Relief System is intended for use in the electromagnetic environment specified below. The customer or the user should assure that it is used in such an environment.			
Immunity test	**IEC 60601 test level**	**Compliance level**	**Electromagnetic environment guidance**
Electrostatic discharge (ESD) IEC 61000-4-2	±6 kV contact ±8 kV air	±6 kV contact ±8 kV air	Floors should be wood, concrete or ceramic tile. If floors are covered with synthetic material, the relative humidity should be at least 30%.
Electrical fast transient/burst IEC 61000-4-4	±2 kV for power supply lines ±1 kV for input/output lines	±2 kV for power supply lines	Mains power quality should be that of a typical commercial or hospital environment.
Surge IEC 61000-4-5	±1 kV differential mode ±2 kV common mode	±1 kV differential mode	Mains power quality should be that of a typical commercial or hospital environment.
Voltage dips, short interruptions and voltage variations on power supply input lines IEC 61000-4-11	<5 % U_T (>95 % dip in U_T) for 0 , 5 cycle 40 % U_T (60 % dip in U_T) for 5 cycles and 70 % U_T (30 % dip in U_T) for 25 cycles <5 % U_T	<5 % U_T (>95 % dip in U_T) for 0 , 5 cycle 40 % U_T (60 % dip in U_T) for 5 cycles and 70 % U_T (30 % dip in U_T) for 25 cycles <5 % U_T	Mains power quality should be that of a typical commercial or hospital environment. If the user of the EQUIPMENT or SYSTEM requires continued operation during power mains interruptions, it is recommended that the EQUIPMENT or SYSTEM be powered from an uninterruptible power supply or a battery.

Power frequency (50/60 Hz) magnetic field IEC 61000-4-8	3 A/m	30 A/m	Power frequency magnetic fields should be at levels characteristic of a typical location in a typical commercial or hospital environment. The magnetic field from common appliances are not expected to affect the device.

NOTE: U_T is the a.c. main voltage prior to application of the test level.

Table 4 Declaration – electromagnetic emissions		
The iRecover™ Pain Relief System is intended for use in the electromagnetic environment specified below. The customer or the user of the system should assure that it is used in such an environment.		
Emissions test	**Compliance**	**Electromagnetic environment guidance**
RF emissions CISPR11	Group 1	The iRecover™ Pain Relief System uses RF energy only for its internal function. Therefore, its RF emissions are very low and are not likely to cause any interference in nearby electronic equipment.
RF emissions CISPR11	Class B	The iRecover™ Pain Relief System is suitable for use in all establishments, including domestic establishments and those directly connected to the public low-voltage power supply network that supplies buildings used for domestic purposes.
Harmonic emissions IEC 61000-3-2	Class C	
Voltage fluctuations/Flicker emissions IEC 61000-3-3	Complies	

FCC INFORMATION

The Federal Communication Commission Radio Frequency Interference statement includes the following paragraph:

The equipment has been tested and found to comply with the limits for a Class B Digital Device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communication. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Consult the dealer or an experienced radio/TV technician for help.

The user should not modify or change this equipment without written approval from ExcelHealth Inc. Modification could void authority to use this equipment.

Note: The changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

Important Note: To comply with the FCC RF exposure compliance requirements, no change to the antenna or the device is permitted. Any change to the antenna or the device could result in the device exceeding the RF exposure requirements and void user's authority to operate the device.

WARRANTY

This iRecover™ Pain Relief System carries a one-year warranty from the date of purchase. Extended warranties are provided with device registration at iReliev.com/registration.

The warranty applies to the main device and necessary parts and labor.

Consumable items like lead wires, electrode pads, and other accessories are guaranteed to be free from defects in workmanship and materials at the time of delivery.

The warranty does not apply to damage resulting from failure to follow the operating instructions, accidents, abuse, alterations or disassembly by unauthorized individuals.

ExcelHealth reserves the right to replace or repair the unit at their discretion.

ExcelHealth Inc.
iReliev Products
Attn: Warranty
1603 Hart Street
Southlake, TX 76092

www.iReliev.com
Phone: 855-723-2582
Email: WeCare@iReliev.com

THANK YOU FOR PURCHASING

Your new iReliev® product is one of the best in the industry, and in many ways, leads the industry, particularly in the warranty coverage and customer satisfaction. Customer satisfaction is a key factor in every iReliev® transaction.

We are a company with a passion for affordable and effective electrotherapy products. At iReliev®, word-of-mouth recommendations result in a large percentage of our business. This is a testament to our excellent product value and customer satisfaction.

YOU MAY ALSO LIKE THESE OTHER IRELIEV® PRODUCTS:

Super Pads Refill Kit
Our iReliev® super pads are made with premium grade hydrogel, made in the USA – a proven gel for uncompromising adhesion, performance and longevity. These XL electrode pads are perfect for large body parts and muscle groups.

Pads and Leads Refill Kit
Our iReliev® pads are made with premium grade hydrogel, made in the USA – a proven gel featuring uncompromising adhesion, performance and longevity. With multi-layer adhesive technology, iReliev® electrode pads provide optimal bonding to the skin for a more comfortable electrotherapy experience.

REGISTER YOUR DEVICE

Please go to **https://www.iReliev.com/register** to register your iRecover™ Pain Relief System, model # ET-1313, within 14 days of purchase to receive free gifts and discounts. Enter the serial number on the warranty registration form. The serial number may be found on the underside of the device or retail box.

If you do not have access to the internet you may complete warranty card on page 29. Please send registration card within 14 days of purchase in a stamped envelope. All iReliev® devices have separate serial numbers.

Registration Card

Send this copy to: iReliev® Products 1603 Hart St. Southlake, TX 76092

Why did you buy iReliev: _____

Product Model Name: _____

Date of Purchase: _____ **Where Purchased:** _____

Serial Number: _____

Print Name: _____

Address: _____

City: _____ **State:** _____ **Zip:** _____

Country: _____

Email: _____

Phone Number: _____

How did you hear about iReliev? _____

Please mail registration card in a stamped envelope within 14 days from date of purchase to receive free gifts and discounts.

ExcelHealth Inc.
www.iReliev.com
1603 Hart Street
Southlake, TX 76092

If you have any questions whatsoever regarding your
iRecover™ Pain Relief System
Model # ET-1313, contact your reseller or ExcelHealth Inc. at:
855-723-2582 or visit www.iReliev.com